# MPM 400 P





Front Panel



Lifting Eye



70 It Fuel Tank

We offer now what others will do tomorrow.



### Genset s.p.a.

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### MPM 400 P / TECHNICAL DATA

ENGINE DRIVEN WELDER/GENERATOR DELIVERS 400A OF DC WELD OUTPUT THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE DIESEL ENGINE 1500 RPM FUEL TANK 70 LT

### Standard Features

#### Processes: SMAW (stick) / CAG

- Low-High amps switch for a more accurate arc control 30A 200A / 30A 400A
- Arc Force Control switch
- Carbon Arc Gouging (CAG) socket
- Remote control socket
- Auto engine protection shutdown system with warning lights for:
- battery charger failure
- low fuel level
- low oil pressure
- high water temperature

- 12V built-in battery
- Fuel level gauge
- Hourmeter
- Voltmeter
- Earth Leakage Circuit Breaker
- Power output protection
- I x 32 A, 400 V three-phase EEC socket
- I x 32 A, 230 V single-phase EEC socket
- I x I6 A, 230 V single-phase EEC socket
- Engine oil drain pipe
- · Central lifting eye
- Fork-lift pockets
- Emergency stop button

### Options available as factory options

- Version with different voltages
- 60Hz version
- Built-in polarity reversing switch
- Spark arrester muffler
- Tig Lift Arc welding
- MIG welding
- Weld voltmeter and ammeter
- · Bunded base to retain all liquids

## Accessories on request

- GRT2W: two-wheels site tow undercarriage
- GRT4W: four-wheels site tow undercarriage
- Remote control unit with 20m cable and plug
- Reverse polarity switch kit
- · MIG wire feeder
- Welding cables Ø 50 mm<sup>2</sup> (20+15 m) with accessories

### Noise level

### • Lwa 95 (70 dB at 7 m)

### DC welding

- Duty Cycle @ 60%: 400A 36V
- Duty Cycle @ 100%: 350A 34V
- Stepless control (CC mode): 30A 400A
- Open Circuit Voltage: 70V
- Max welding rod: 8 mm

### AC generator - 50Hz

- Type: asynchronous, self-excited and self-protected
- Three-phase power (stand-by): I6kVA 400V
- Three-phase power (prime): 14,4kVA 400V
- Single-phase power (max.): I0kVA 230V
- Power Factor: cos φ 0,8

### Diesel Engine 1500 rpm

- Type: Perkins 404A-22G 4 cyl. 2216 cm<sup>3</sup>
- Max power: 27,2 hp (20,3 kWm)
- Starting system: electric (12Vdc)
- Cooling system: waterFuel consumption @ 75%: 4 l/h
- Other features
- Insulation Class: H
- Ambient temperature: 40 °C (\*)
- Altitude: 1000 m (\*)
- Mechanical Protection: IP 23
- Fuel tank capacity: 70 l
- Dimensions (L x W x H): 1855 x 725 x 1063 mm
- Dry weight: 895 kg