# MPM 5/180 I-D/AE-Y





Control Panel



48V Power Source



Yanmar Engine



We offer now what others will do tomorrow.



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## MPM 5/180 I-D/AE-Y / TECHNICAL DATA

PORTABLE ENGINE DRIVEN WELDER/GENERATOR
DELIVERS 170A OF DC WELD OUTPUT
THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE
DIESEL ENGINE 3000 RPM

## Standard Features

#### Processes: SMAW (stick)

- · Warning lights for:
- battery charger failure
- low oil pressure
- I2V battery
- · Earth Leakage Circuit Breaker
- Power output protection
- I x I6A 400V three-phase EEC socket
- I x I6A 230V single-phase EEC socket
- 48V output
- Voltmeter

# Options available as factory options

- Version with different voltages
- 60Hz version
- Hourmeter

# Accessories on request

- Trolley: two-wheels and handles
- Welding cables Ø 25 mm<sup>2</sup> (5+3 mt) with accessories

#### Noise level

#### • Lwa 99 (74 dB at 7 mt)

### DC welding

- Current regulation: electromechanical
- Duty Cycle @ 35%: I70A 27V
- Duty Cycle @ 40%: I80A 20V
- Duty Cycle @ 60%: I40A 26 V
- Stepless control (CC mode): 40A 170A
- Open Circuit Voltage: 90V
- Max welding rod: 4 mm

## AC generator - 50Hz

- Type: asynchronous, self-excited and self-protected
- Three-phase power (stand-by): 5kVA 400V
- Three-phase power (prime): 4,5kVA 400V
- Single-phase power (max.): 4kVA 230V
- Single-phase power (max.): 1,5kVA 48V
- Power Factor: cos φ 0,8

# Diesel Engine 3000 rpm

- Type: Yanmar L100V STAGEV 1 cyl. 435 cm<sup>3</sup>
- Max power: 8,4 HP (6,3 kWm)
- Starting system: electric (12Vdc)
- Cooling system: air
- Fuel tank capacity: 30 lt
- Fuel consumption @ 75%: 1,5 lt/h

#### Other features

- Insulation Class: H
- Ambient temperature: 40 °C (\*)
- Altitude: 1000 m (\*)
- Mechanical Protection: IP 23
- Dimensions (L  $\times$ W  $\times$  H): 950  $\times$  480  $\times$  574 mm
- Dry weight: 148 kg