# MPM 20/600 SSP





Instrument panel



Instrument protection door



Lifting eye

We offer now what others will do tomorrow.



## Gen Set s.p.a.

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## MPM 20/600 SSP / TECHNICAL DATA

ENGINE DRIVEN WELDER/GENERATOR

DELIVERS 600A OF DC WELD OUTPUT

THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE
SUPER SILENCED MODEL - DIESEL ENGINE 1500 RPM

#### Standard Features

#### Processes: SMAW / Tig / GAG

- Arc Force Control with basic/cellulosic changeover switch
- I x 32 A 400 V three-phase EEC socket
- I x 32 A 230 V single-phase EEC socket
- I x 16 A 230 V single-phase EEC socket
- Power output protection
- Auto engine protection shutdown system with warning lights for:
- battery charger failure
- low fuel level
- low oil pressure
- high water temperature

- Fuel level gauge
- Emergency stop button
- Hourmeter
- Voltmeter
- Earth Leakage Circuit Breaker
- I2V battery
- Remote control socket
- Engine oil drain pipe
- · Central lifting eye
- Fork-lift pockets
- Bunded base

# Options available as factory options

- Version with different voltages
- 60Hz version
- · Built-in polarity reversing switch
- Spark arrester muffler
- Tig Lift Arc welding
- MIG welding
- Weld voltmeter and ammeter
- 48V output

# Accessories on request

- GRT2W: two-wheels site tow undercarriage
- GRT4W: four-wheels site tow undercarriage
- GRT4WLB: four-wheels trailer with leaf springs and towing bar
- Remote control unit with 20mt cable and plug
- Reverse polarity switch kit
- · MIG wire feeder
- Welding cables Ø 50 mm<sup>2</sup> (20+15 mt) with accessories

#### Noise level

#### • Lwa 90 (65 dB a 7 mt)

#### DC welding

- Current regulation: electronic
- Duty Cycle @ 60%: 600A 40V
- Duty Cycle @ 100%: 500A 40V
- Stepless control (CC mode): 30A 600A
- Open Circuit Voltage: 70V
- Max welding rod: 10 mm

#### AC generator - 50Hz

- Type: asynchronous self-excited and self-protected
- Three-phase power (max.): 20kVA 400 V
- Single-phase power (max.): 12 kVA 230 V
- Power Factor: cos φ 0,8

### Diesel Engine 1500 rpm

- Type: Perkins 1103A-33TG1 3 cyl. 3300 cm3
- Max power: 61,1 hp (45,6 kWm)
- Starting system: electric
- Cooling system: water
- Fuel consumption @ 75%: 9,4 lt/h

#### Other features

- Insulation Class: H
- Ambient temperature: 40 °C (\*)
- Altitude: 1000 m (\*)
- Mechanical Protection: IP 23
- Fuel tank capacity: 70 lt
- Dimensions (L xW x H): 2015 x 900 x 1300 mm
- Dry weight: 1085 kg